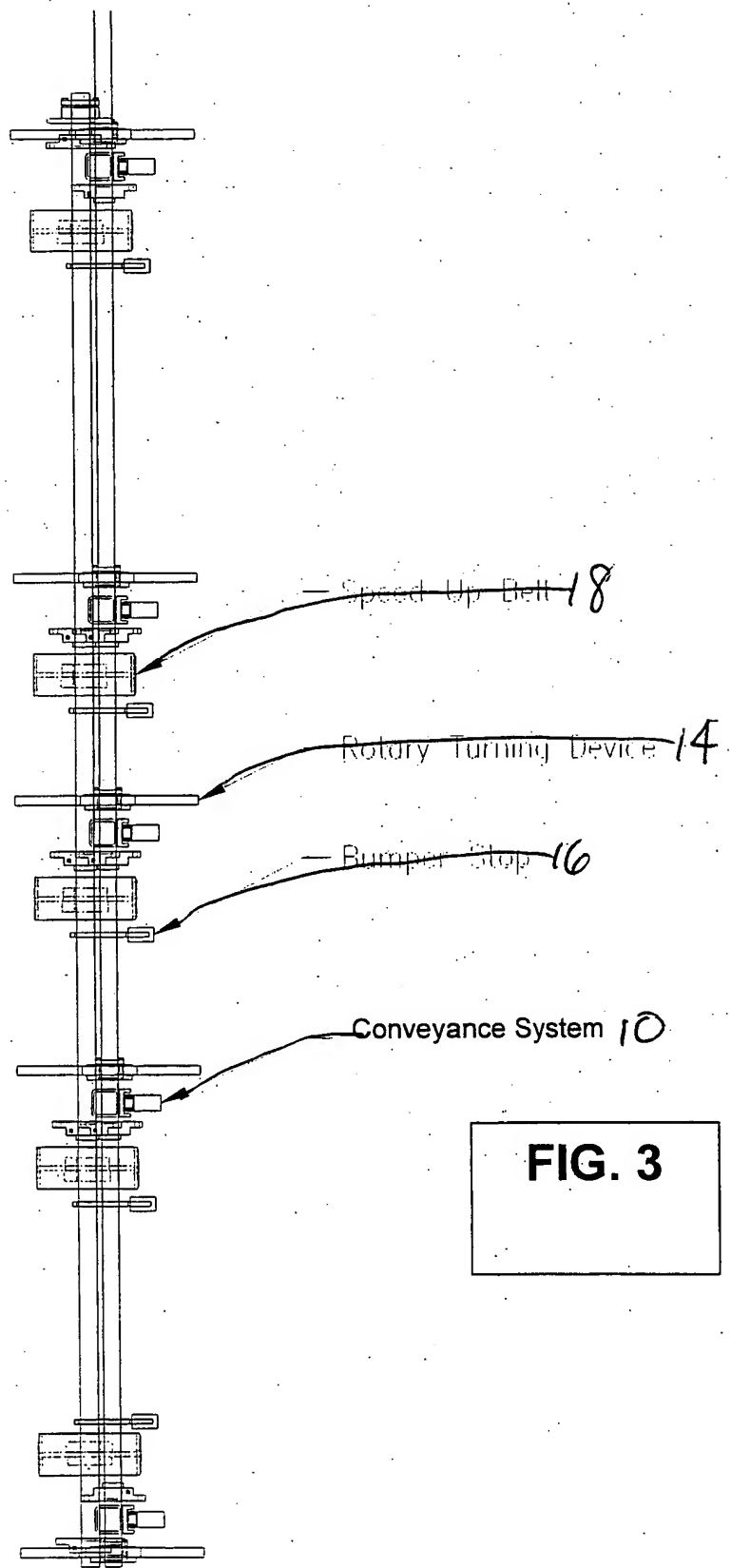
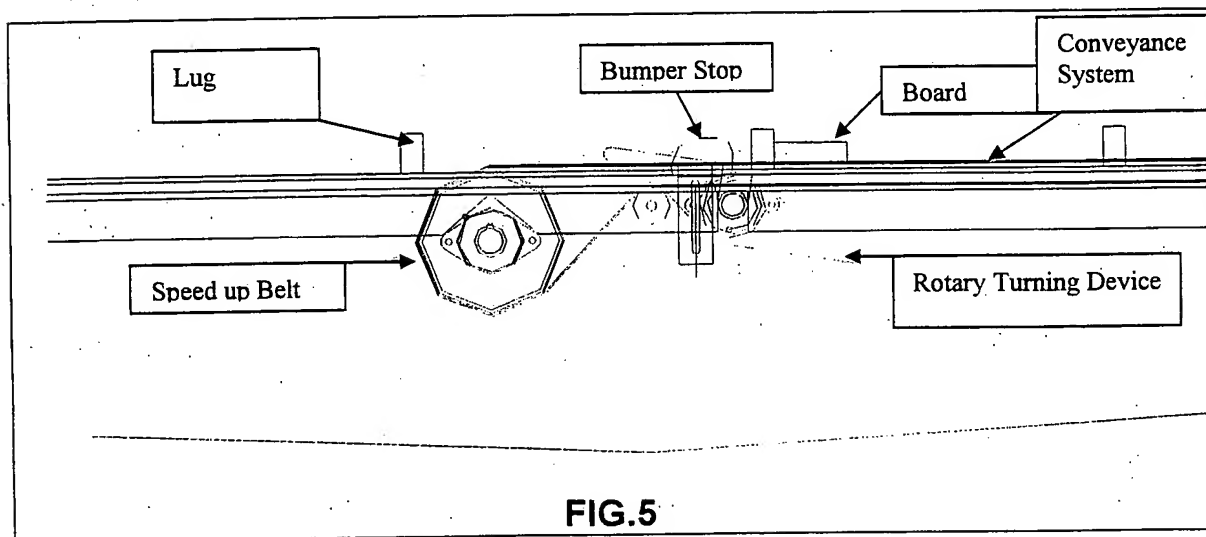
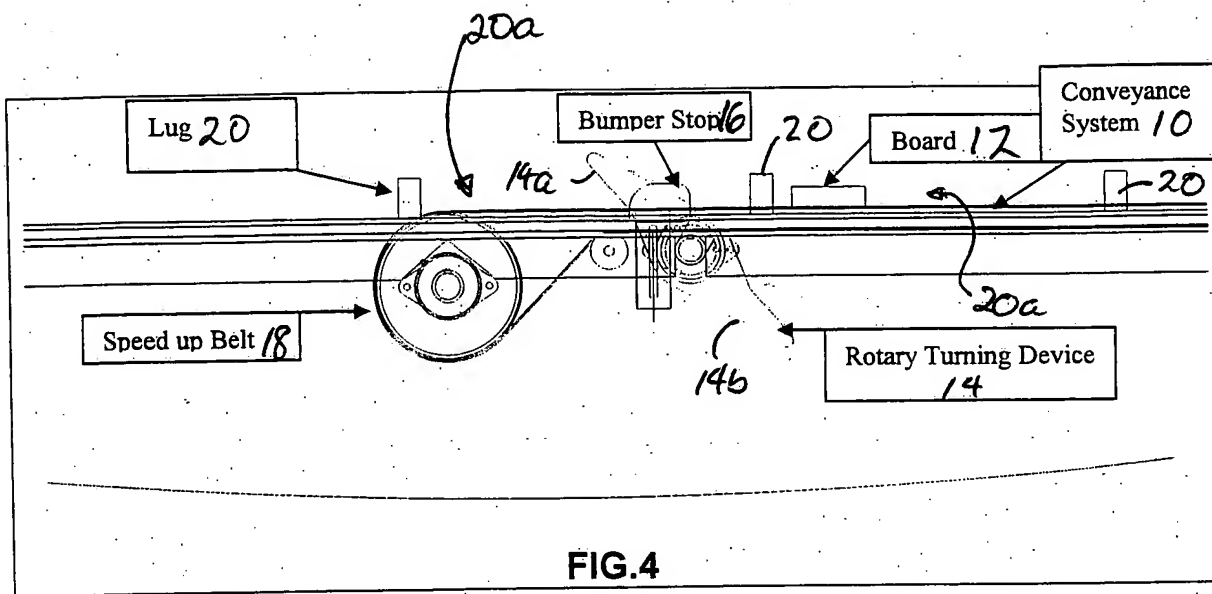
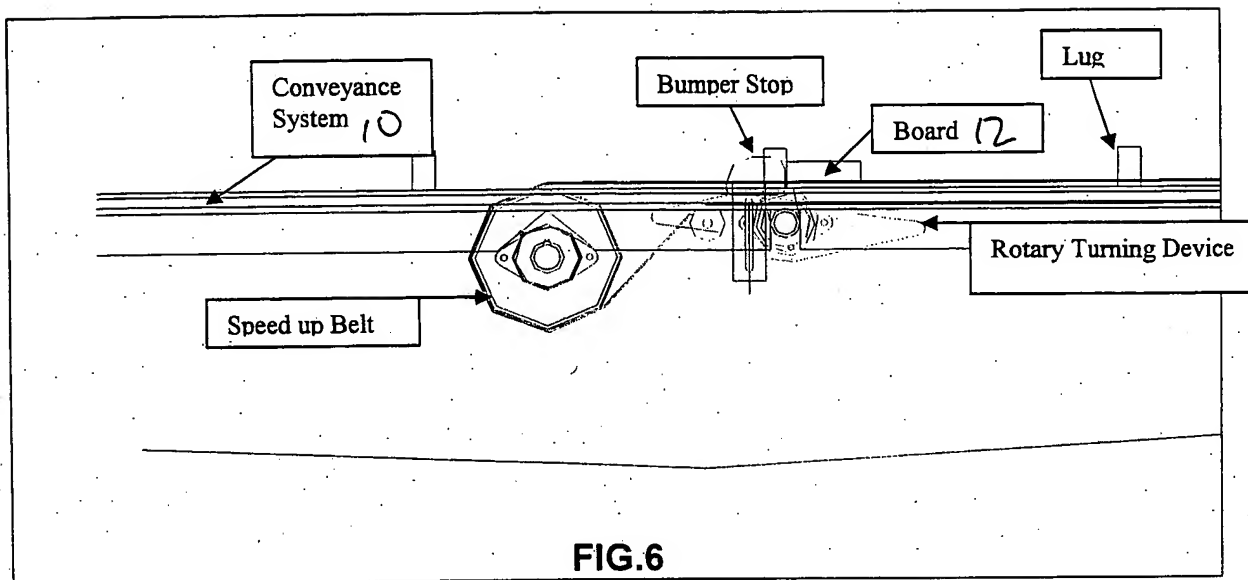


FIG 2



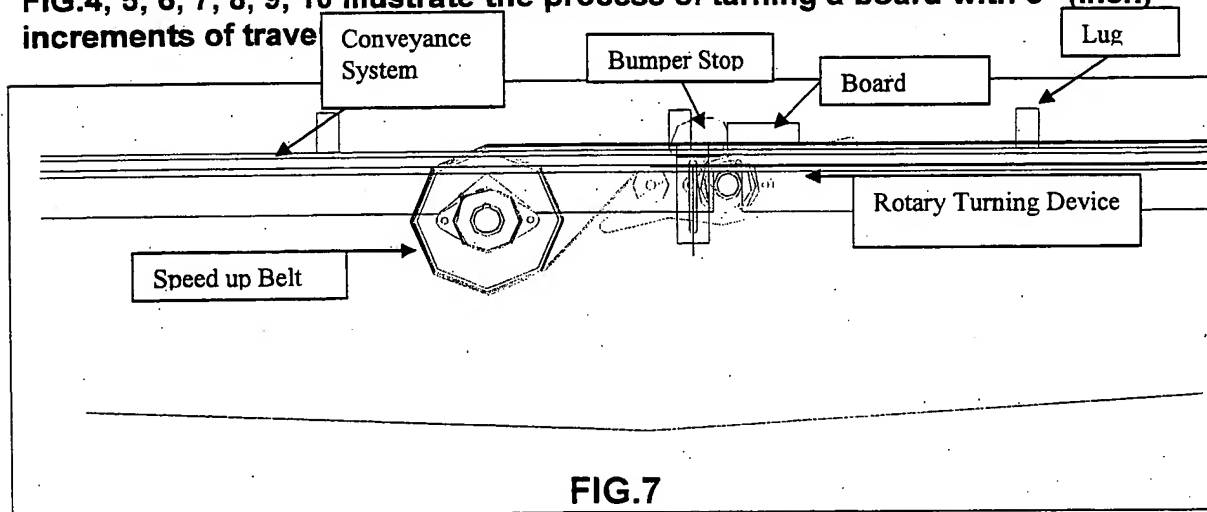
**FIG. 3**

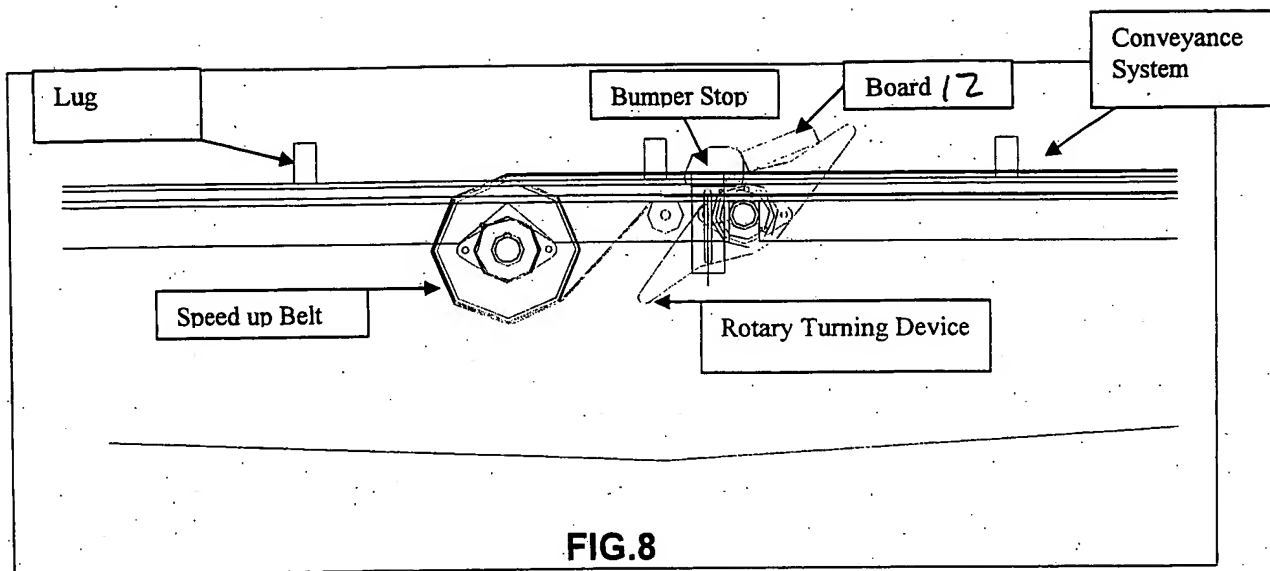




**Note:**

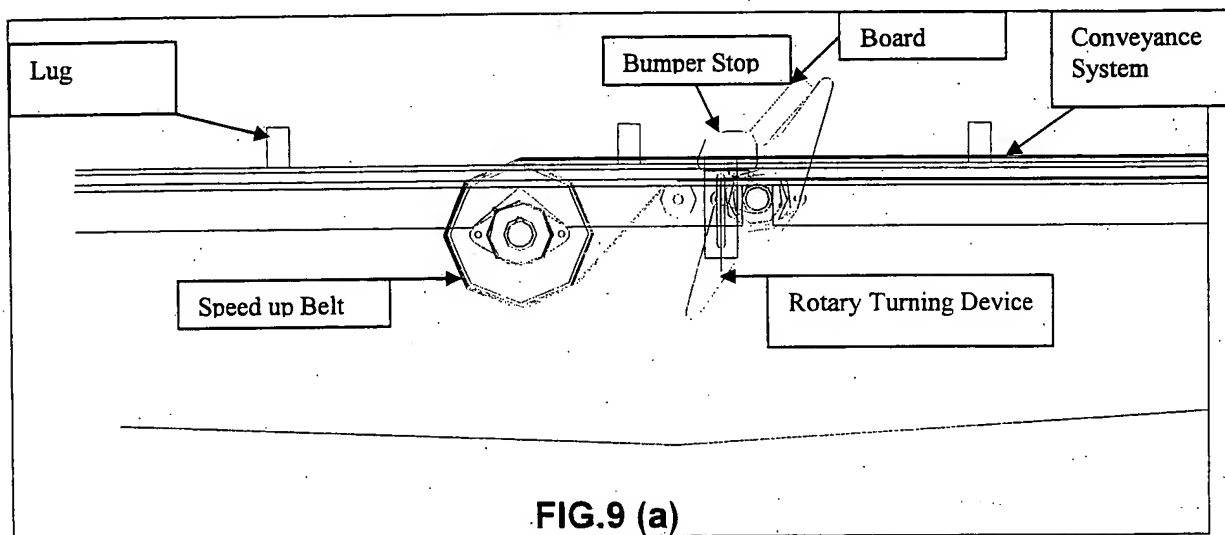
FIG.4, 5, 6, 7, 8, 9, 10 illustrate the process of turning a board with 3" (inch) increments of travel

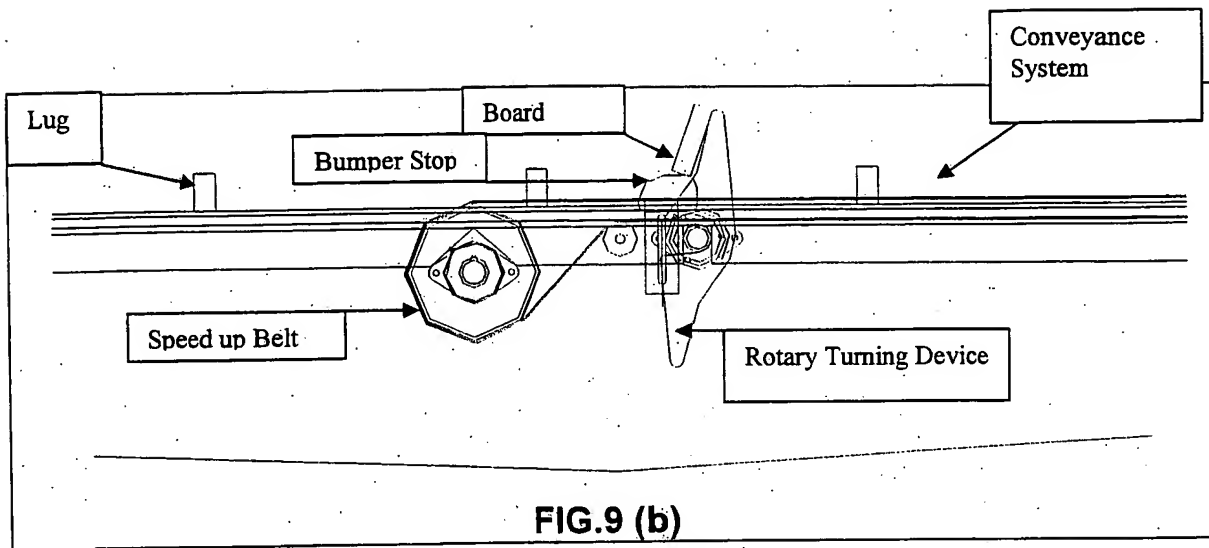




**Note:**

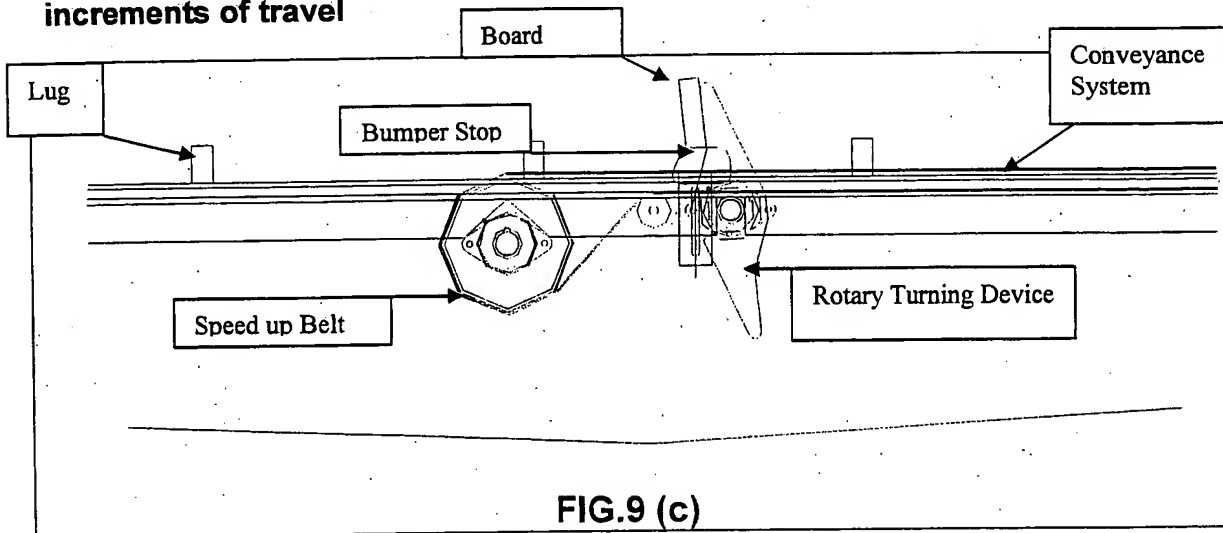
FIG.4, 5, 6, 7, 8, 9, 10 illustrate the process of turning a board with 3" (inch) increments of travel

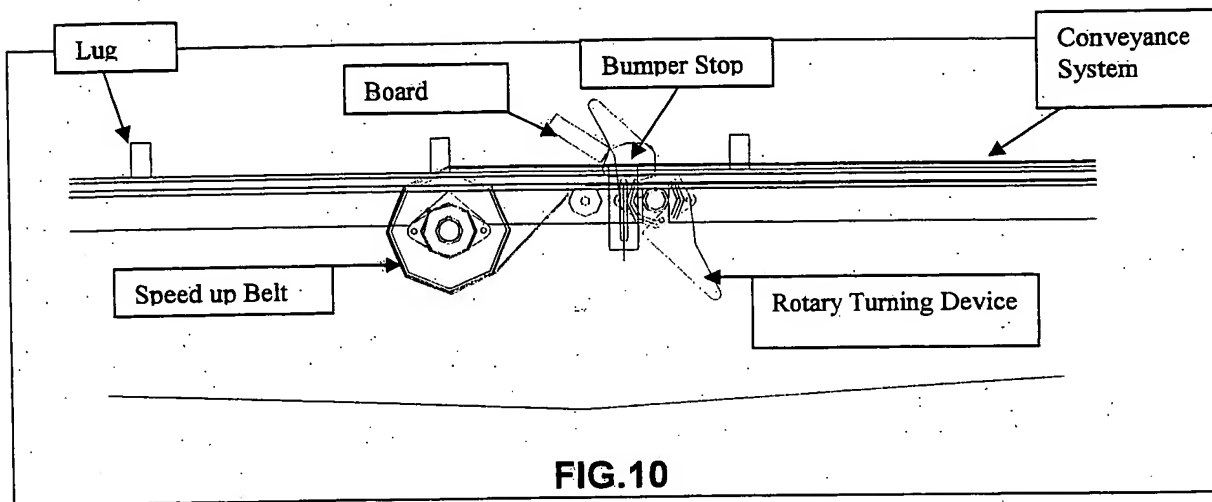




**Note:**

FIG.4, 5, 6, 7, 8, 9, 10 illustrate the process of turning a board with 3" (inch) increments of travel





**Note:**

FIG.4, 5, 6, 7, 8, 9, 10 illustrate the process of turning a board with 3" (inch) increments of travel

